

Essential and Premier Door Alignment Instructions

You will need:

- Allen keys (2.5mm and 4mm)
- 2 persons
- Window packers (or thin plywood pieces)
- Spirit level

Steps to take:

1. First of all, check that your sauna is on a solid, flat, and level surface (check that the surface is level by using a spirit level). If this is not the case, put window packers or plywood under the bottom of the sauna to ensure that the sauna is level in all directions. This is really important and the basis for all further steps.

Note: Placing your sauna on a carpet may cause movement resulting in an out of square door opening.



2. If the door is still not aligned properly have a close look at the hinges. They should be straight. The hinges have two parts - one that attaches to the side frame and one that attaches to the glass door. Please ensure the hinge on the frame is tightly fixed.



3. Another important part is that the gaps between the glass and the frame should be equal on all sides (including the top and the bottom).



4. If you observe that this is not the case the door will need to be adjusted on the hinges (noticeable when the bottom of the door is catching the frame when being opened and closed).

To do so, you will need a second person to help you adjust the glass on the hinges.

Please do as follows:

- One person goes on the inside of the sauna, the other stays on the outside
- The person on the inside should now use the Allen key and loosen the screws of every hinge on the inside.
- Now the door has become loose and can be lifted slightly to push the packers or pieces of ply under the door to lift it.
- The person on the outside should now check that the gap between the door and the frame is equal on both sides and top and bottom. Adjust the packings sufficiently to make sure that the gap is equal.
- Once an equal gap has been established the person on the inside should tighten the screws again. Tighten all three hinges one by one, the one at the top carries the most weight and is therefore of most importance.
- Remove the packings and the door should now open and close freely.
- It is advisable to check periodically (depending on the frequency of use) that the hinge screws remain tight.

If you are still having difficulty get in touch with a Customer Care team member.