

### Humming Heater Solution

#### Required Tools

- Phillips screwdriver
- Pointed object or cutter knife
- Heat resistant aluminium tape (30mm wide)

**Important - Please disconnect the sauna from the power supply before you start**

1. Remove the screwcap on the heater frame using a sharp object. Please be careful as the screwcaps will be reused later.



2. Loosen and remove all screws on the heater frame.



3. Remove the heater frame. The heater frame is attached to the sauna by a green earth wire. This can be removed and replaced later.
4. Put the heater panel to the side. The heater panel is attached to the sauna by black and white wires. These should not be removed.
5. The humming is caused by the vibration of the loosely fitted reflective aluminium foil behind the heater panels. Therefore, this must be secured firmly to the wood sauna panel as smoothly and as wrinkle-free as possible.



6. Smooth out the aluminium foil by hand. Take the aluminium tape and fix the aluminium foil to the wood rebate. It is advisable to stick the tape to the wooden frame first and then spread it on the foil.



7. After fixing the aluminium foil replace the heater panel and wooden frame (please ensure that the wires are not trapped and all wooden packings are in place).
8. Screw the wooden frame back in place with the screws and stick the screwcaps back on the screw heads.
9. Reconnect the sauna and enjoy your next sauna session.